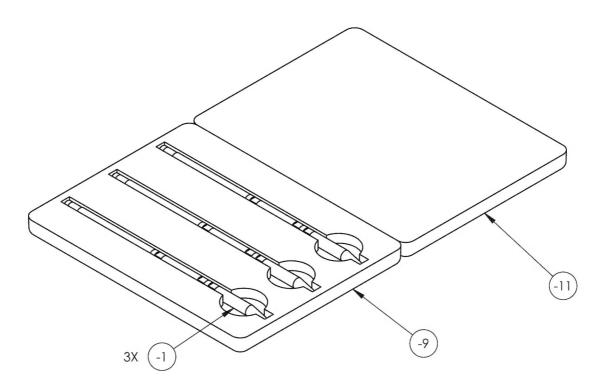
	REVISIONS								
REV	DESCRIPTION	DATE	INITIAL	APPROVED					
	CH'D T/N WAS RBEA93-3190-00 IS RBE332A93-3190-003, -5, -7 CH'D DIM WAS Ø.500 IS (Ø.500)7 CH'D DIM WAS Ø.500 IS (Ø.500), CH'D NOTE WAS ENGRAVE "RBEA933319000" IS ENGRAVE T/N, S/N, "MADE IN USA"9 & -11 ADDED MISSING DIM .86.	5/29/2014	DPD	RJC					

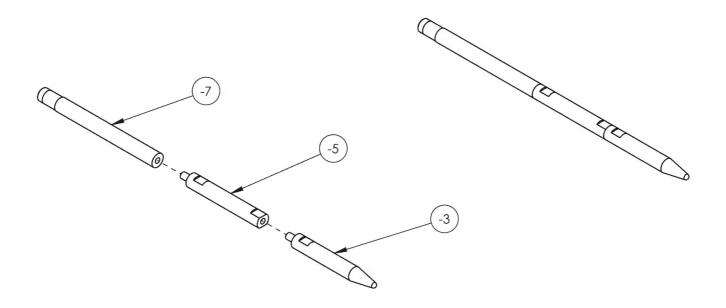


- NOTE: 1. REF. EUROCOPTER T/N: 332A93-3190-00. 2. NSN: 1680-14-537-5546.

	eev /				UNIT					DART
~	SSY	QTY	B/O	Part #	QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	GUIDE OF PROTECTION REMOVAL
		X		-1	3	ASSEMBLY			2	
		1		-3		POINT	01 G & P	Ø1/2 X 4	3	RBE332A93-3190-00
		1		-5		CENTER	01 G & P	Ø1/2 X 3-5/8	4	MAT'L DRAWN BY: GILBERT
		1		-7		BASE	01 Q & P	Ø1/2 X 5-1/8	5	UNLESS OTHERWISE SPECIFIED APPROVED 70 201010
			B/O	-9	1	BOTTOM TOOL CUSHION	Y20, BLACK	7/8 X 9-3/4 X 12-3/4 I.R. SPECIALTIES	6	.XXX ± .005 FRACTIONS ± 1/32 TREAT
			B/O	-11	1	TOP TOOL CUSHION	Y20, BLACK	7/8 X 9-3/4 X 12-3/4 I.R. SPECIALTIES	7	.XX ± .01 ANGLES ±.5° FINISH
			B/O	-13	1	CASE	PLASTIC	PELICAN CASE #APP-1080-E	N/S	1. BREAK ALL SHARP EDGES .015 x 45° SPEC OR .015R
			D/O	45	-	DED DADALDI ACADD	ALL INVIDENTAL	DD44000	NVO	2. DIMENSIONAL LIMITS APPLY AFTER USED ON MODEL
			B/O	-15	1	RED BARN PLACARD	ALUMINUM	RB41009	N/S	PLATING EUROCOPTER AS332
	1	ASSY -1								SCALE 1:4 DATE 6/30/2011 SHEET 1 OF 7

 REVISIONS

 REV
 DESCRIPTION
 DATE
 INITIAL
 APPROVED



DART

GUIDE OF PROTECTION REMOVAL

DWG NO.

RBE332A93-3190-00-1

REV

MAT'L

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

XXX ± .005 FRACTIONS ± 1/32
XX ± .01 ANGLES ± .5°

INCHES
HEAT
TREAT
IREAT
IREAT
FINISH

SEEC.

1:3

1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

USED ON MODEL
EUROCOPTER AS332

SCALE

DATE 4/14/2011

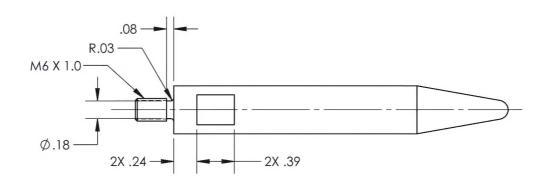
SHEET 2 OF 7

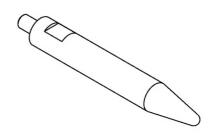
GILBERT

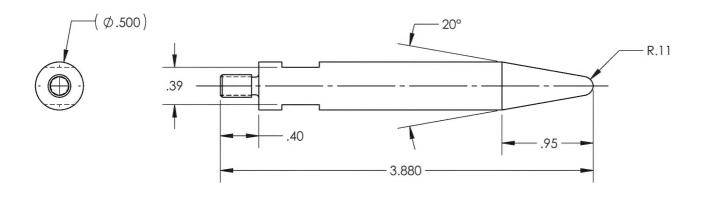
(-1)

ASSEMBLY

REVISIONS							
REV	DESCRIPTION	DATE	INITIAL	APPROVED			
Α	-3 CH'D DIM WAS Ø.500 IS (Ø.500).	5/29/2014	DPD	RJC			









GUIDE OF PROTECTION REMOVAL

DWG NO.

SCALE

RBE332A93-3190-00-3

MAT'L 01G&P DRAWN BY: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

.XXX ± .005 FRACTIONS ± 1/32 TREAT

.XX ± .01 ANGLES ±.5° FRISH

.X ± .1 SPEC

4/13/2011

BLACK OXIDE

1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

1:1

USED ON MODEL **EUROCOPTER AS332**

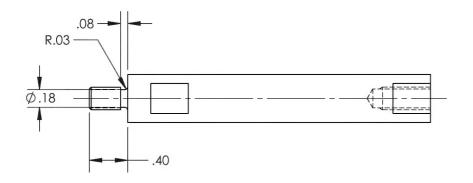
GILBERT

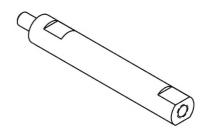
SHEET 3 OF 7

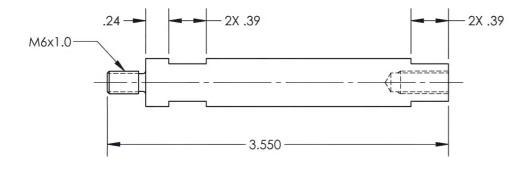
POINT

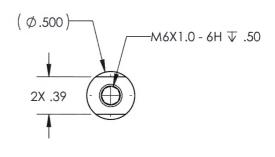
(-3)

	REVISIONS						
REV	DESCRIPTION	DATE	INITIAL	APPROVED			
Α	-5 CH'D DIM WAS Ø.500 IS (Ø.500).	5/30/2014	DPD	RJC			











GUIDE OF PROTECTION REMOVAL

DWG NO.

RBE332A93-3190-00-5

DRAWN BY:

MAT'L 01G&P UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES HEAT TREAT TREAT TREAT ANGLES ± .5°

XX ± .005 FRACTIONS ± 1/32 FINISH
.X ± .1 SPEC

BLACK OXIDE

GILBERT

1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING SCALE

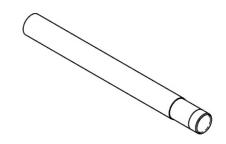
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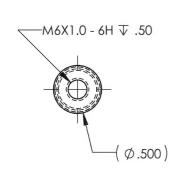
USED ON MODEL **EUROCOPTER AS332** 4/7/2011 SHEET 4 OF 7

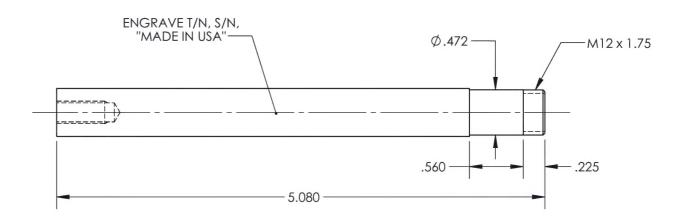
(-5)

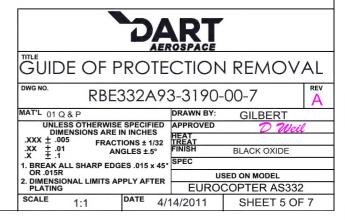
CENTER

REVISIONS								
REV	DESCRIPTION	DATE	INITIAL	APPROVED				
Α	-7 CH'D DIM WAS Ø.500 IS (Ø.500), CH'D NOTE WAS ENGRAVE "RBEA933319000" IS ENGRAVE T/N, S/N, "MADE IN USA".	5/29/2014	DPD	RJC				





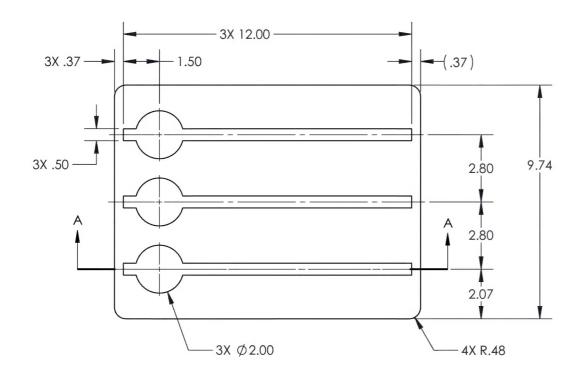


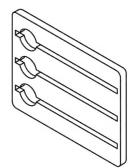


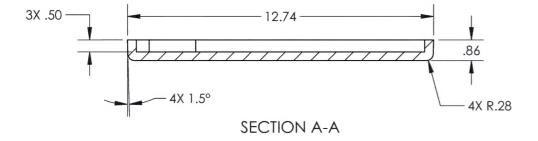
-7)

BASE

	REVISIONS							
REV	DESCRIPTION	DATE	INITIAL	APPROVED				
Α	-9 ADDED MISSING DIM .86.	5/29/2014	DPD	RJC				







GUIDE OF PROTECTION REMOVAL

DWG NO.

RBE332A93-3190-00-9

MAT'L Y20, BLACK DRAWN BY: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

.XXX ± .005 FRACTIONS ± 1/32 TREAT

.XX ± .01 ANGLES ± .5°

.X ± .1

USED ON MODEL **EUROCOPTER AS332**

BOTTOM TOOL CUSHION

1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING SCALE

1:4

6/30/2011

SHEET 6 OF 7

GILBERT

REVISIONS This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR. REV INITIAL APPROVED DESCRIPTION DATE A -11 ADDED MISSING DIM .86. 5/29/2014 DPD 9.74 4X R.48 - 12.74 -.86 -4X 1.5° 4X R.28 GUIDE OF PROTECTION REMOVAL DWG NO. REV RBE332A93-3190-00-11 MAT'L Y20, BLACK DRAWN BY: **GILBERT** UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

.XXX ± .005 FRACTIONS ± 1/32

.XX ± .01 ANGLES ± .5°

.X ± .1 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING USED ON MODEL **EUROCOPTER AS332** TOP TOOL CUSHION DATE 6/30/2011 SCALE SHEET 7 OF 7 1:4